



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

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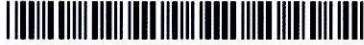
**647.7335**  
**Job Sheet 212373**



**Part No:** 647.7335

**Job Qty:** 1 pcs

**Part Name:** EC135 T2/P2 Lower Cutter Removable Provisions



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 8/21/20

**Job Tracking No:**

**Due Date:** 11/16/20

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG 647.7300 REV.F IPP REV:A 2020.04.01 NEW ISSUE DD VERF:RQ IPP REV:B 2020.06.19 ASPER  
DWG REV.F DD VERF:RQ

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off    |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|-------------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |             |
| 110      | Packaging 1 - Pick Kit | 1 pcs |            | 11/16/20    | 0.00         | 0.00       | Packaging 1 - 1       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           | DAS         |
|          |                        |       |            |             |              |            | Packaging 1 - 3 ✓     |           | 80          |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           | 9-89        |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           | NOV 19 2020 |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 30      |           |             |



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**Container No:** S314360



**Part:** 647.7335

**Job No:** 212373

**Serial No/Batch:** S314360

**Revision:** REV.G

**Inspector:**

**Exp Date:**

**Instructions:**

**Date:** 11/19/20

|     |                             |       |          |                  |                        |
|-----|-----------------------------|-------|----------|------------------|------------------------|
|     |                             |       |          | Packaging 1 - 31 |                        |
|     |                             |       |          | Packaging 1 - 32 |                        |
|     |                             |       |          | Packaging 1 - 33 |                        |
|     |                             |       |          | Packaging 1 - 34 |                        |
|     |                             |       |          | Packaging 1 - 35 |                        |
|     |                             |       |          | Packaging 1 - 36 |                        |
|     |                             |       |          | Packaging 1 - 37 |                        |
| 120 | QC 4                        | 1 pcs | 11/16/20 | 0.00 0.00        | QC 4 - 28              |
|     |                             |       |          |                  | QC 4 - 58              |
|     |                             |       |          |                  | QC 4 - 69              |
|     |                             |       |          |                  | QC 4 - 9               |
|     |                             |       |          |                  | QC 4 - 46              |
|     |                             |       |          |                  | QC 4 - 68              |
|     |                             |       |          |                  | QC 4 - 72              |
|     |                             |       |          |                  | QC 4 - 74              |
|     |                             |       |          |                  | QC 4 - 75              |
|     |                             |       |          |                  | QC 4 - 78              |
|     |                             |       |          |                  | QC 4 - 84              |
|     |                             |       |          |                  | QC 4 - 80              |
|     |                             |       |          |                  | QC 4 - 85              |
| 130 | Packaging 3-1 - Stock - B4B | 1 pcs | 11/16/20 | 0.00 0.00        | Packaging 3 - 1 - B4B  |
|     |                             |       |          |                  | Packaging 3 - 2 - B4B  |
|     |                             |       |          |                  | Packaging 3 - 3 - B4B  |
|     |                             |       |          |                  | Packaging 3 - 4 - B4B  |
|     |                             |       |          |                  | Packaging 3 - 5 - B4B  |
|     |                             |       |          |                  | Packaging 3 - 6 - B4B  |
|     |                             |       |          |                  | Packaging 3 - 7 - B4B  |
|     |                             |       |          |                  | Packaging 3 - 8 - B4B  |
|     |                             |       |          |                  | Packaging 3 - 9 - B4B  |
|     |                             |       |          |                  | Packaging 3 - 10 - B4B |
|     |                             |       |          |                  | Packaging 3 - 11 - B4B |
|     |                             |       |          |                  | Packaging 3 - 12 - B4B |
|     |                             |       |          |                  | Packaging 3 - 13 - B4B |
|     |                             |       |          |                  | Packaging 3 - 14 - B4B |
|     |                             |       |          |                  | Packaging 3 - 15 - B4B |
|     |                             |       |          |                  | Packaging 3 - 16 - B4B |
|     |                             |       |          |                  | Packaging 3 - 17 - B4B |
|     |                             |       |          |                  | Packaging 3 - 18 - B4B |
|     |                             |       |          |                  | Packaging 3 - 19 - B4B |
|     |                             |       |          |                  | Packaging 3 - 20 - B4B |
|     |                             |       |          |                  | Packaging 3 - 21 - B4B |
|     |                             |       |          |                  | Packaging 3 - 22 - B4B |
|     |                             |       |          |                  | Packaging 3 - 23 - B4B |
|     |                             |       |          |                  | Packaging 3 - 24 - B4B |
|     |                             |       |          |                  | Packaging 3 - 25 - B4B |
|     |                             |       |          |                  | Packaging 3 - 26 - B4B |
|     |                             |       |          |                  | Packaging 3 - 27 - B4B |
|     |                             |       |          |                  | Packaging 3 - 28 - B4B |
|     |                             |       |          |                  | Packaging 3 - 29 - B4B |
|     |                             |       |          |                  | Packaging 3 - 30 - B4B |
|     |                             |       |          |                  | Packaging 3 - 31 - B4B |
|     |                             |       |          |                  | Packaging 3 - 32 - B4B |
|     |                             |       |          |                  | Packaging 3 - 33 - B4B |
|     |                             |       |          |                  | Packaging 3 - 34 - B4B |
|     |                             |       |          |                  | Packaging 3 - 35 - B4B |
|     |                             |       |          |                  | Packaging 3 - 36 - B4B |
|     |                             |       |          |                  | Packaging 3 - 37 - B4B |
| 135 | DC - 1 - B4B                | 1 pcs | 11/16/20 | 0.00 0.00        | DC - 1 - B4B           |
|     |                             |       |          |                  | DC - 2 - B4B           |
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|----------------|-------|----------|-----------|-----------------|--|
| 140 QC 21 - FG | 1 pcs | 11/16/20 | 0.00 0.00 | QC 21 - FG - 21 |  |
|                |       |          |           | QC 21 - FG - 70 |  |
|                |       |          |           | QC 21 - FG - 9  |  |
|                |       |          |           | QC 21 - FG - 77 |  |

Part Op 110 - (Pick Kit)  
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)  
 130 - Identify and pack for shipping as per PPP 647.7335  
 135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7335  
 140 - (QC21- Final Inspection - Work Order Release)

(017984)

## Job BOM

| Part / Item     | Component Name                    | Quantity     | Operation                  | Container                 | DAS         |
|-----------------|-----------------------------------|--------------|----------------------------|---------------------------|-------------|
| 600.0990        | Magnabond 6398 Part A Size 112 ml | 1 Ea (1 ea)  | 110-Packaging 1 - Pick Kit | N/A                       | 21          |
| 601.3902        | Eye Bolt                          | 2 pcs (2 ea) | 110-Packaging 1 - Pick Kit | 5248524 ✓                 | 9-80        |
| AN44-5A ✓       | Eyebolt                           | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5304855 ✓                 |             |
| MS21042L5 ✓     | Nut                               | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5302482 ✓                 |             |
| NAS1149F0532P ✓ | Washer (AN960-516L)               | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 18057 ✓                   | DAS         |
| 600.0991        | Magnabond 6398 Part B Size 112 ml | 1 Ea (1 ea)  | 110-Packaging 1 - Pick Kit | N/A                       | 21          |
| 600.1012 ✓      | Sealant PR1425B2 (#654 sem)       | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5304849 ✓                 | 106/05/2021 |
| 601.2045 ✓      | RTV (LOCTITE 598)                 | 1 Ea (1 ea)  | 110-Packaging 1 - Pick Kit | 5304317 ✓                 | 108/20/2022 |
| 647.0112 ✓      | Strut Bracket                     | 2 pcs (2 ea) | 110-Packaging 1 - Pick Kit | 5303073 ✓                 |             |
| 647.7501 ✓      | Lower Cutter Assembly             | 1 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5287339 ✓                 |             |
| 647.7702 ✓      | Strut Assembly                    | 2 pcs (2 ea) | 110-Packaging 1 - Pick Kit | 5258859 ✓                 |             |
| 93635A212 ✓     | Bolt                              | 4 Ea (4 ea)  | 110-Packaging 1 - Pick Kit | 5230428(x1) 5253060(x3) ✓ |             |
| AN3-11A ✓       | Bolt                              | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5301606 ✓                 |             |
| AN316C4R ✓      | Nut, Jam                          | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5249342 ✓                 |             |
| AN4C7A ✓        | Bolt                              | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5235182 ✓                 |             |
| AN665-34R ✓     | Clevis                            | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5235821 ✓                 |             |
| MS21042L08 ✓    | Nut                               | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5306831 ✓                 |             |
| MS21042L3 ✓     | Nut                               | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5304836 ✓                 |             |
| MS21042L4 ✓     | Nut                               | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5304876 ✓                 |             |
| MS27039-08-13 ✓ | Screw                             | 2 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5306830 ✓                 |             |
| NAS1149C0432R ✓ | Washer (AN960C416L)               | 8 Ea (8 ea)  | 110-Packaging 1 - Pick Kit | 5256876 ✓                 |             |
| NAS1149F0332P ✓ | Washer (AN960-10L)                | 4 Ea (4 ea)  | 110-Packaging 1 - Pick Kit | 5304834 ✓                 |             |
| NAS1149FN832P ✓ | Washer (AN960-8 )                 | 4 Ea (4 ea)  | 110-Packaging 1 - Pick Kit | 5304796 ✓                 |             |

EXP →  
EXP →

## Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | 600.0990       | 1        | 9         | 0         |
|                            | 600.0991       | 1        | 10        | 0         |
|                            | 600.1012       | 1        | 22        | 0         |
|                            | 601.2045       | 1        | 14        | 0         |
|                            | 601.3902       | 2        | 38        | 0         |
|                            | 647.0112       | 2        | 76        | 0         |
|                            | 647.7501       | 1        | 16        | 0         |
|                            | 647.7702       | 2        | 30        | 0         |
|                            | 93635A212      | 4        | 57        | 0         |
|                            | AN3-11A        | 2        | 131       | 0         |
|                            | AN316C4R       | 2        | 65        | 0         |
|                            | AN44-5A        | 2        | 13        | 0         |
|                            | AN4C7A         | 2        | 146       | 0         |
|                            | AN665-34R      | 2        | 52        | 0         |
|                            | MS21042L08     | 2        | 790       | 0         |
|                            | MS21042L3      | 2        | 1,178     | 0         |
|                            | MS21042L4      | 2        | 1,911     | 0         |
|                            | MS21042L5      | 2        | 356       | 0         |
|                            | MS27039-08-13  | 2        | 93        | 0         |
|                            | NAS1149C0432R  | 8        | 1,438     | 0         |
|                            | NAS1149F0332P  | 4        | 1,665     | 0         |
|                            | NAS1149F0532P  | 2        | 1,407     | 0         |
|                            | NAS1149FN832P  | 4        | 1,239     | 0         |

**Part Specifications**

Specifications could not be found.

Plex 8/21/20 9:06 AM Dart.lajeunesse.marie

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QC / QA Coordinator    |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column; align-items: flex-start;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Presservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |